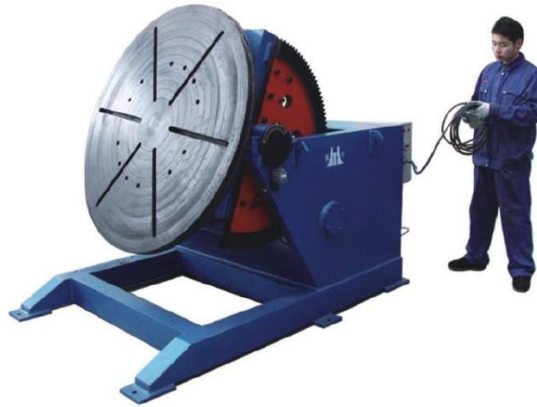


## ■ 焊接变位机 Welding Positioner

焊接变位机适用于各种轴类、盘类、筒体等回转工件的焊接。台面上刻有间隔分布均匀的定位线，并设有若干T型槽，可方便安装各种定位和夹紧机构，工作台可在120°内翻转，360°内旋转。机体采用座式结构，设备整体稳定性好，一般不用固定在地基上。采用手控盒远程控制，操作方便灵活。

Welding positioners (turn table) are usually used for welding of shafts, plates and cylinders.) There are T-slots for clamping and positioning of vessels. Welding table could do 360° rotating movement and 120° tilting movement. Pedestal of machine adopts airframe structure and its overall stability is good, no need to fix it on ground. Hand- control box is offered, being convenient to operate.



○ 变位机调试中 / Test of positioner

## 技术参数 / Technical Parameters

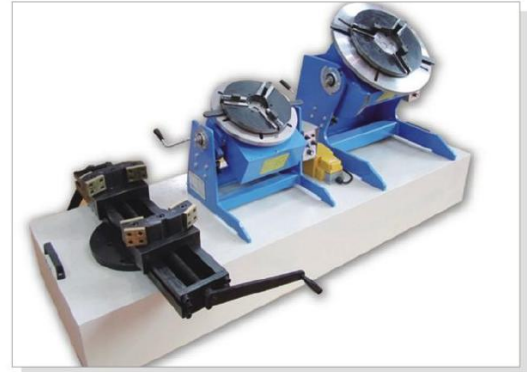
规格 Model	额定承载量 Loading Capacity (kg)	回转速度 Rotary Speed (rpm)	翻转速度 Tilting Speed (rpm)	翻转角度 Tilting Angle (°)	工作台尺寸 Worktable Dia. (mm)	回转功率 Rotation Power (kw)	翻转功率 Tilting Power (kw)	调速方式 Speed adjust	最大偏心距 Max Eccentricity (mm)	最大重心距 Max Gravity (mm)
ZHB-01	100	0.4-4	2	0-90	Φ400	0.18	0.18	交流变频 无级调速 AC Variable Frequency Drive (VFD)	150	200
ZHB-03	300	0.1-1	1	0-90	Φ600	0.37	0.37		150	200
ZHB-06	600	0.09-0.9	0.42	0-90	Φ1000	0.75	0.75		150	200
ZHB-12	1200	0.05-0.5	0.4	0-120	Φ1200	1.1	1.1		200	250
ZHB-30	3000	0.05-0.5	0.23	0-120	Φ1400	1.1	2.2		200	300
ZHB-50	5000	0.05-0.5	0.2	0-120	Φ1500	1.5	3		200	300
ZHB-100	10000	0.05-0.5	0.2	0-120	Φ2000	3	4		200	400
ZHB-150	15000	0.04-0.4	0.15	0-120	Φ2200	4	7.5		200	500
ZHB-200	20000	0.04-0.4	0.15	0-90	Φ2500	5.5	11		200	600
ZHB-300	30000	0.03-0.3	0.15	0-90	Φ3000	5.5	15		200	650
ZHB-500	50000	0.02-0.2	0.06	0-90	Φ4000	11	18.5		200	800

- Note: 1.可提供三爪、四爪卡盘等。Three jaw & four jaw chuck could be offered.  
2.回转调速可采用直流或者伺服调速，范围可达100倍。  
Rotation speed control could adopt DC or servo control, the scope could be 100 times.  
3.ZHB-01和ZHB-03可做成手动翻转。ZHB-01 & ZHB-03 could be manual tilting.

## ■ 焊接变位机 *Welding Positioner*



> 托轮式头架变位机 / Headstock & Support roller



> 小吨位变位机 / Small Positioner



> 120吨焊接变位机 / 120T Welding Positioner



> 35吨单座变位机翻转 /  
Tilting of 35T single-base Positioner



> 35吨焊接变位机 / 35T Welding Positioner



> 标准焊接变位机 / Welding Positioner

## ■ 焊接变位机 *Welding Positioner*



> 螺钉升降变位机 / Bolt Height Adjustable Positioner



> ZHB-01焊接变位机 / ZHB-01 Welding Positioner



> 单座变位机使用中 / Using of single-base Positioner



> 变位机带卡盘 / Positioner with chuck



> 30T 回转平台 / 30T Rotating table



> 50T 回转平台 / 50T Rotating table