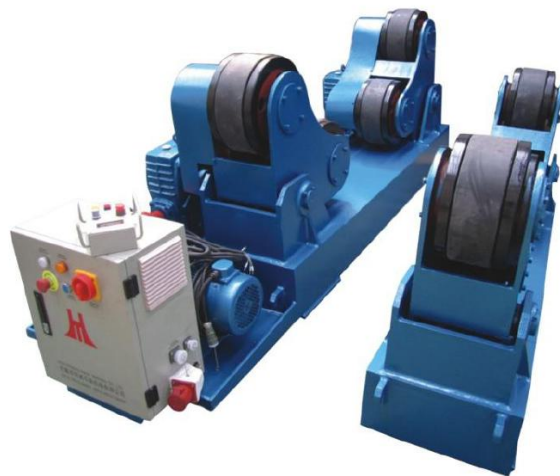


■ 自调式焊接滚轮架 HGZ Type Self-aligned Welding Rotator

HGZ自调式焊接滚轮架吸取国内外同类产品的优点，根据压力容器制造厂的使用要求而设计制造。是利用主动滚轮与焊件之间的摩擦力带动工件旋转的变位设备。该产品适用于金属圆筒的手工焊接和自动焊接，可以实现工件的内外纵缝和内外环缝焊接。具有工艺先进、质量可靠、操作简单等优点。自调式滚轮架根据工件直径大小自动调节滚轮组的摆角，无须人工调节。调速采用平稳精确的变频调速。滚轮材质有橡胶、金属和聚氨酯。顾客可根据需要选择。

HGZ type self aligned welding rotator (turning roll) is designed on the base of welding requirements of pressure vessels, and absorbs advantage of similar products both from domestic and international market. The rotation of vessel is carried out by friction of Power unit and vessel. This kind welding rotator attribute a lot in the round and longitudinal welding of metallic cylinder (tank, pipe). HGZ welding rotator adjusts roller distance automatically, no need to do manual adjustment. Rotators are made of rubber, Steel Or PU, it is all on customers' decisions. Advanced techniques, sound quality and convenient operation guarantee customers' satisfaction.



技术参数 / Technical Parameters

规格 Model	最大承载量(kg) Max Loading Capacity	适应工件范围(mm) Applicable Workpiece Dia.	滚轮直径和宽度 Roller Dia. & width (mm)		滚轮速度 Roller speed (mm/min)	电机功率(kw) Motor power	调速方式 Speed adjust
			Rubber roller	Metal roller			
HGZ-5	5000	Φ250-2300	Φ250x100	Φ244x20x2	100-1000	0.75	Variable Frequency Drive 变频无级调速
HGZ-10	10000	Φ320-2800	Φ300x120	Φ294x25x2		1.1	
HGZ-20	20000	Φ500-3500	Φ350x120	Φ344x30x2		1.5	
HGZ-30	30000	Φ600-3800	Φ350x120	Φ344x30x2		2.2	
HGZ-40	40000	Φ600-4200	Φ400x120	Φ394x40x2		3	
HGZ-50	50000	Φ700-4500	Φ400x120	Φ394x40x2		4	
HGZ-60	60000	Φ750-4800	Φ450x120	Φ444x50x2		4	
HGZ-80	80000	Φ850-5000	Φ500x120	Φ494x60x2		5.5	
HGZ-100	100000	Φ1000-5500	Φ500x120	Φ494x80x2		7.5	
HGZ-150	150000	Φ1100-5800	Φ550x120	Φ494x90x2		11	

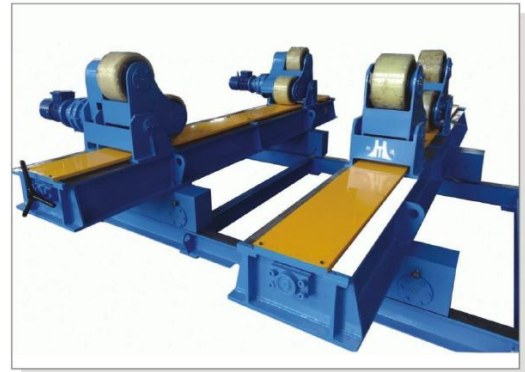
可选项 / Optional: 1.手动或者电动台车 / Manual or motorized trolley. 2.聚氨酯滚轮或者钢轮 / PU or Steel roller

■ 自调式焊接滚轮架

HGZ Type Self-aligned Welding Rotator



> 双聚氨酯滚轮架 /
Welding rotator with double rollers



> 自调可调一体式滚轮架 /
Special designed welding rotator



> 60吨系列 / 60T series



> 150吨白橡胶加金属轮滚轮架
150T white rubber and steel rotator



> 成品间一角 / Corner of stock



> 聚氨酯滚轮架系列 / PU Series

■ 自调式焊接滚轮架 *HGZ Type Self-aligned Welding Rotator*



➤ 移动式滚轮架 / Movable welding rotator



➤ 100吨钢轮滚轮架 / 100Ton with Steel Rollers



➤ 移动式聚氨酯滚轮架 / Movable and with PU Rollers



➤ 100吨聚氨酯滚轮架 / 100T PU rotators



➤ 存放滚轮架的车间 / Stock



➤ 滚轮架使用现场 / Using of welding rotator