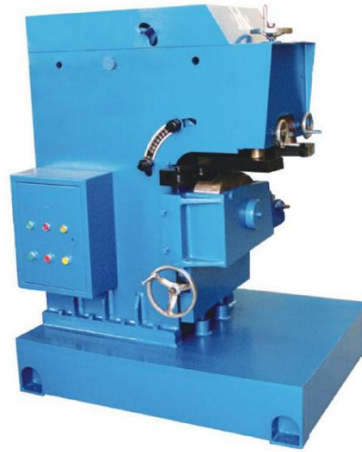


GD-20型滚剪倒角机 GD-20 Type Sheet Chamfering Machines

该机利用滚剪原理，对钢板边缘按所需角度进行剪切，以得到焊接所需坡口。尺寸准确，表面光洁，一次成形，不需清理毛刺，具有操作方便、功效高、能耗低等优点。

This machine employs the principle of rolling shear on the plate edgecutting according to the required angle, in order to get the required welding groove. Precise size, smooth surface, a forming, need not clear burrs, has the advantages of convenient operation, high efficiency, low energy consumption.



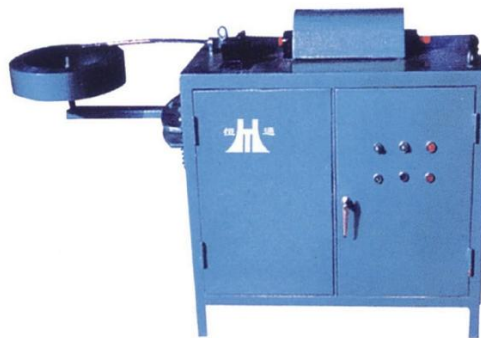
技术参数 / Technical Parameters

| 型号 Type | GD-20 | | |
|----------------------------|---------|------|------------|
| 钢板举例 Steel sheet | Q235 | 16Mn | 1Cr18Ni9Ti |
| 坡口最大宽度 Max.shope width(mm) | 20 | 16 | 12 |
| 倒角度数 Chamfer degree(°) | 25°-55° | | |
| 最小直边 Min straight line(mm) | 2 | | |

焊丝盘绕去锈机 Welding Wire Coiling and Rust Removing Machines

该机用于焊丝的去锈和盘绕，可对受潮或者保管不妥引起生锈的焊丝进行除锈，经除锈后的焊丝光洁无损。去锈和盘绕可以同时进行，也可以分开操作，使用极为方便。

This machine is used for welding wire to rust and coiled on damp or custody, can be caused by improper rusty wire by wire derusting,derusting after finish the lossless. To rust and coil can be done at the same time, also can separate operation, very convenient to use.



技术参数 / Technical Parameters

| 产品型号 Model | 电源 (V) Power source | 功率 (KW) Power | 适用焊丝规格(mm) Welding wire | 去锈盘绕速度(m/min) Rust removing speed | 外形尺寸(mm) Machine size | 重量(Kg) Machine weight |
|------------|---------------------|---------------|-------------------------|-----------------------------------|-----------------------|-----------------------|
| SRX-1 | AC:380 | 1.5 | Φ1-Φ6 | 6.8 | 1500x500x950 | 200 |