

■ 铣边机 Edge Milling Machine

该系列铣边机与传统铣边机相比，其导轨安装形式为可拆装式，并通过热处理，床身结构更合理，铣削头运行更平稳可靠，其进给系统与返程系统完全独立，返程速度快、效率高，铣刀盘的角度调整方便，定制刀盘与标准刀盘可互换，是传统铣边机的更新换代产品。



○ 铣边机 / Edge milling machine

The series of compared with the traditional edge milling machines machine, the guide rail mounted form detachable, and through the heat treatment, the bed structure more reasonable, milling head is more stable and reliable operation, the feed and return system is completely independent, return fast speed, high efficiency, convenient angle adjustment of milling cutter, interchangeable custom knife disc and standard cutter, is a traditional milling machine replacement products.

技术参数 / Technical Parameters

型号 Type	XBJ-3	XBJ-6	XBJ-9	XBJ-12	XBJ-15	XBJ-18
有效铣加工作业范围长度(m) Effective milling zone length(m)	3	6	9	12	15	18
铣加工角度调节(°) Milling angle adjustment(°)	0-45	0-45	0-45	0-45	0-45	0-45
适应钢板厚度(mm) Applicable steel pate thickness(mm)	6-50	6-50	6-50	6-50	6-50	6-50
一次铣削最大宽度(mm) Max.milling width by on pass (mm)	8	8	8	8	8	8
铣刀行进速度(m/min) Milling travel speed(m/min)	0.25-0.6	0.25-0.6	0.25-0.6	0.25-0.6	0.25-0.6	0.25-0.6
铣刀返程速度(m/min) Milling return speed(m/min)	4	4	4	4	4	4
铣削主轴速度(rpm) Spindle speed(rpm)	125-630	125-630	125-630	125-630	125-630	125-630
液压压力(mpa) Hydraulic pressure(mpa)	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5	≥3.5
液压压头数量 Number of clamping shoes(each)	5	8	11	15	19	23
支撑平台距地面高度(mm) Pass height(from FL)(mm)	900	900	900	900	900	900
进给电机功率(kw) Feeding motor capacity(kw)	1.5	1.5	1.5	1.5	1.5	1.5
油泵电机功率(kw) Hydraulic motor capacity(kw)	4	4	4	4	4	4