

■ 可调式焊接滚轮架 Conventional Welding Rotator

可调式焊接滚轮架由一台主动轮与一台被动轮组成。可以满足金属圆筒手工焊、自动堆焊、自动埋弧焊等各种不同焊接的需要，以及满足工件的各种铆装之用。可调式滚轮架可以通过丝杆或螺订分档来调接滚轮间距，以满足不同规格工件焊接要求。滚轮材质有橡胶，金属和聚氨酯，顾客可根据需要选择。

Conventional welding rotator consists of one drive unit and one idler unit to meet welding requirements of hand-welding, automatic welding and automatic submerged arc welding. Roller distance is adjusted by screw arbor or bolt. It is especially suitable for cylinder with much smaller (lighter than 5 tons) or much bigger weight (heavier than 200tons). Rotators could be made of rubber, Steel Or PU, It is all on customers' requirements.



○ 可调式焊接滚轮架 / Conventional Welding Rotator

技术参数 / Technical Parameters

规格 Model	最大承载量(Kg) Max Loading Capacity	适应工件范围 Applicable Workpiece Dia. (mm)	滚轮直径和宽度 Roller Dia. & width (mm)		滚轮速度 Roller speed (mm/min)	电机功率 Motor power (kw)	间距可调方式 Roller Distance Adjust	调速方式 Speed adjust
			Rubber roller	Metal roller				
HGK-2	2000	Φ150-2000	Φ200x100	/	100-1000	2x0.18	手动丝杆可调 或者 螺钉分档可调 Manual Lead Screw or Bolt Grading	变频无级 调速 Variable Frequency Drive (VFD)
HGK-5	5000	Φ250-2800	Φ250x100	Φ244x16x2	100-1000	2x0.37		
HGK-10	10000	Φ300-3200	Φ300x120	Φ294x25x2	100-1000	2x0.55		
HGK-20	20000	Φ500-4500	Φ350x120	Φ344x30x2	100-1000	2x1.1		
HGK-40	40000	Φ500-5000	Φ400x120	Φ394x50x2	100-1000	2x1.5		
HGK-60	60000	Φ500-5000	Φ450x120	Φ444x50x2	100-1000	2x2.2		
HGK-80	80000	Φ800-6000	Φ500x120	Φ494x60x2	100-1000	2x3		
HGK-100	100000	Φ800-6000	Φ500x120	Φ494x80x2	100-1000	2x4		
HGK-200	200000	Φ800-6500	/	Φ700x250	100-1000	2x4		
HGK-300	300000	Φ800-6500	/	Φ800x300	100-1000	2x5.5		
HGK-500	500000	Φ1000-8000	/	Φ1000x350	100-1000	2x7.5		
HGK-800	800000	Φ1000-8000	/	Φ1000x400	100-1000	2x11		

可选项 Optional: 1. 手动或者电动台车 / Manual or motorized trolley.
2. 聚氨酯滚轮或者钢轮 / PU or Steel roller.

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> 5吨聚氨酯滚轮架 / 5Ton with Black PU Rollers



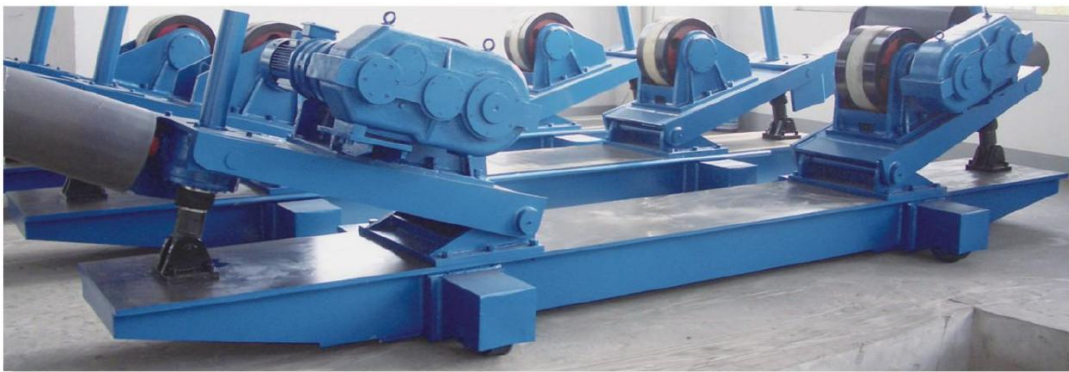
> 2吨压紧式滚轮架 / 2Ton Cramp Rotator



> HGK-500 使用中 / Using of HGK-500



> 可调式聚氨酯行走滚轮架 /
Conventional movable rotator (PU roller)



> 特制滚轮架的车间 / Special rotator

■ 可调式焊接滚轮架 *Conventional Welding Rotator*



> 特制可调式滚轮架 / Special rotator



> 移动式可调滚轮架 / Movable Type



> 丝杆调节滚轮架 / Lead Screw adjusted welding rotator



> 高速涂装滚轮架 / High-Speed Coating welding rotator



> 400吨手动防窜滚轮架 / 400T Manual anti-drifting rotator



> 自动防窜滚轮架 / Auto anti-drifting rotator